

## MICROARRAY HYBRIDIZATION DEVICE

### Field of the Invention

5           This invention relates to devices for effectively and efficiently carrying out hybridization of microassays using only relatively small amounts of the target solution and more particularly to improved devices of the type referred to generally as gasket-type or gasketed hybridization chambers which are designed to achieve thorough mixing in such a chamber containing a microassay with only 50 or a few  
10   hundred microliters of target solution.

          Hybridization of microarrays is frequently carried out by exposing “probe” molecules bound to a microscope slide surface to a solution of “target” molecules. There are presently four mainstream methods for hybridizing microarrays in this general way; they are referred to as coverslips, gasketed hybridization chambers,  
15   microscope slide mailers, and automated hybridization instruments. Choice of which method to implement often depends on factors such as probe and/or target availability, reagent and hardware costs, performance requirements, and user expertise.

          The coverslip method is used when target volumes are limited to a few  
20   microliters per slide. A few drops of target are deposited onto a slide, and a thin glass or plastic coverslip is placed on top of the target. The capillary action between coverslip and slide traps a thin film of target solution.

          When working with intermediate volumes, a gasket-type hybridization chamber, such as one of those commercially available from Grace Biolabs, Schleider  
25   and Shuel, or MWG-Biotech, is often used. A cover and gasket are provided, with the gasket having a thickness greater than the liquid film of the coverslip method. The gasket is usually attached to the slide with adhesive which it carries. A transparent cover formed with or without target solution injection ports is attached to the top surface of the gasket. These hybridization chambers usually accommodate, but are  
30   not limited to, volumes of 50  $\mu$ l to 800  $\mu$ l. Hybridization in these gasket-type chambers may take place with (dynamic) or without (static) agitation of the target solution.

Hybridization of microarrays with volumes of 1 ml and greater is often performed in mailers, staining jars, or similar products. In this method, slides are placed into containers with enough target solution to envelop the entire slide on both sides. The containers may then be agitated or left static during the hybridization  
5 reaction.

Automated hybridization machines have a variety of different designs, capacities, and agitation mechanisms, but they are similar in that, in each machine, slide temperature, volume, agitation, and sequence of hybridization and wash steps is preprogrammed and requires minimal user interaction.

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#### Background of the Invention

Microarray technology is a significant tool presently being used to promote progress in research in numerous fields including genomics and proteomics. This technology has broad applications to life science research, pharmaceutical and  
15 biotechnology R & D, and molecular and clinical diagnostics. Hybridization reactions between nucleic acids (or other biological moieties) are fundamental to microarray applications. These in vitro reactions will usually transpire between biological probes (oligonucleotide, cDNA, RNA, PNA, peptide, protein, etc.) bound to a solid support and free target (oligonucleotide, cDNA, RNA, PNA, peptide,  
20 protein, etc.) in solution. The probes and targets, regardless of their nature, are complementary and specific to each other. For example, for an oligonucleotide single strand probe, its target is the complementary single strand sequence. For a protein array, the target can be a protein (antigen) and its probe the target-specific antibody. Nucleic acid based microarrays are also capable of detecting specific mistakes in  
25 complementary sequences, such that a single base mismatch will significantly lower hybridization efficiency.

Hybridization of microarrays may be carried out under static conditions, without any external agitation of the hybridization target solution. Under these conditions, diffusion is limited to convection and is influenced by kinetic properties of  
30 the target (size, mobility, solution temperature) and viscosity of hybridization solution. In general, hybridization kinetics under static conditions are slow, and the resulting hybridizations become time-consuming and unpredictable. Diffusion in this case is not an entirely reliable process, which may result in decreased sensitivity and

specificity of the array. Further inconsistencies in the microarray hybridization process may result from variations in array heating and orientation.

The coverslip method is generally always used with static conditions because the capillary action created by the coverslip prevents any convective solution motion.

5 This method is preferred when the amount of target solution is limited. It involves placing a few microliters of highly concentrated target solution onto a microarray and placing a glass or plastic coverslip directly on top of the target. The target solution then spreads into a thin layer, via capillary action, between the coverslip and the slide. Such restricted space, as available between the coverslip and slide, allows limited if  
10 any fluid movement in the film layer itself. In addition, evaporation of target solution has been known to occur, resulting in drying and precipitation of target onto the slide, and this can cause further inconsistency as well as scanning artifacts. For most dependable and consistent microarray measurements, environmental conditions and temperatures must be very strictly controlled during hybridization.

15 When large target volumes are available, hybridization can be carried out using mailers, staining jars, or even conical centrifuge tubes. Efficient agitation of the liquid volumes in these containers can be accomplished by rocking, shaking, etc. Properly performed, this causes thorough movement of the target solution across the microarray and results in uniform hybridization across the surface of the slide(s).  
20 Though hybridization in mailers is usually efficient and consistent when done properly, the method requires the consumption of a large volume of (perhaps expensive) target solution.

Gasket-based hybridization chamber experiments are typically carried out with a relatively small target solution volume (50-800  $\mu$ l). One shortcoming of this type of  
25 hybridization chamber has been that agitation of the target solution via movement of the slide and hybridization chamber (rotation, shaking, etc.) is often insufficient to counteract the force of capillary action inherent in these hybridization chambers; therefore, sufficient mixing is often not achieved so as to produce consistency of hybridization throughout the microarray. A method for improving agitation within  
30 the chamber utilizes injection of an air bubble into the target solution, see e.g. U.S. Patent No. 6,613,529 (September 2, 2003); subsequent movement of the slide and chamber during hybridization then causes the solution to be displaced by the movement of the bubble to effect better mixing throughout the hybridization chamber.

Although such a bubble mechanism provides internal mixing, unfortunately such mixing is very often not uniform across the surface of the slide. When the device is attached to a shaker (vortexer), the bubble may get trapped at one end of the chamber. Devices attached to rockers or orbital rotators (where the slide moves in a windmill  
5 like motion) may also experience problems with uniformity. In a rocker, a bubble travels up and down the surface of the slide carrying the microarray but generally follows one particular path; in an orbital rotator, the bubble moves along the inner edge of the hybridization chamber, again often following one particular path and not mixing the solution efficiently in the center region of the slide. Attempts to overcome  
10 such difficulties are described in U.S. Patent No. 6,485,918 and in Patent Application Publications Nos. 2002/192,701 and 2003/87,292.

A final method to actively agitate a hybridization solution in such a reaction is via the use of automated hybridization stations. The design, capacity, and agitation mechanisms of the various commercial offerings vary. However, such hybridization  
15 stations typically cost \$30,000 to \$60,000, which is often cost prohibitive.

These problems are felt to be even more problematic in hybridization of 3-dimensional (3D) microarrays compared to two-dimensional (2D) microarrays; probes in such 3D microarrays are immobilized within a three-dimensional hydrogel polymer droplet (90-98% solvent), which in turn is attached to a solid support. Typically the  
20 support is a chemically functionalized glass microscope slide, though it could be any other type of solid or semi-permeable material, e.g. plastic, silicon, membrane, or metal. The number of probe-containing spots can range anywhere from 1 to 10,000. The plurality of probe spots which constitute the microarray are then exposed to target material diluted in liquid buffer to detect for hybridization. During hybridization, the  
25 target must diffuse to and into each spot to reach its complementary probe. Even for 2D arrays, the target has to be delivered to the location of the probe on the surface, and non-binding target needs to be carried away from all non-complementary probes. Therefore, adequate agitation of the target solution is critical to the efficiency and consistency of microarray hybridization reactions. Experimental conditions including  
30 temperature of hybridization, target and probe concentrations, and the rate of target delivery to and from the immobilized probes are also important. This last factor is greatly influenced by the degree to which the target solution is mixed during the hybridization reaction. Solutions that are well mixed yield consistent hybridization

results, while solutions that are poorly mixed tend to be irreproducible as well as possibly having artifacts introduced.

After hybridization is complete, microarrays usually undergo a wash step; then they are dried and are scanned using a data collection device. These devices are  
5 generally confocal laser scanners, CCD (charge coupled device) cameras systems or fluorescent microscopes. The scanner emits a monochromatic light beam, which excites fluorophores bound to the microarray. The resultant emission is then filtered, collected by a photomultiplier tube (PMT), and converted to numerical intensity values. The greater the signal intensity, the greater the degree of hybridization for  
10 that particular probe/target system. Often, microarray results can be negatively influenced or even ruined by streaks, splotches, or high background on the microarray. These artifacts are typically caused by inadequate blocking prior to hybridization, inadequate solution mixing during hybridization or improper washing after hybridization.

15 To obviate the above-mentioned difficulties, the search has continued for improved hybridization devices.

#### Summary of the Invention

A novel approach has been developed for generating sufficient and consistent  
20 mixing of small target solution volumes within a hybridization chamber. Unlike conventional bubble methods that utilize one or a few relatively large bubbles; this approach utilizes a multitude of much smaller bubbles which greatly increase the degree of mixing and uniformity of the hybridization reaction across the surface of the entire microarray. The cost is equivalent to other gasket-based hybridization  
25 chambers, and the volume of target solution used in the hybridization chamber is also similar.

In these improved devices, microbubbles are generated though the use of bubble fracturing elements that may take the form of teeth-like projections that protrude or project laterally into the interior volume of the hybridization chamber. As  
30 the devices are manipulated, large bubbles break up into microbubbles when they encounter such bubble fracturing elements in their path. As a result of such creation of microbubbles, there are far greater numbers of possible paths for bubbles to follow as result of movement of the device, and this leads to better solution mixing across the surface of the microarray. It is believed that the plurality of paths along which these

microbubbles travel assure the amount of internal agitation of the target solution that is desired for thorough hybridization in a chamber which typically holds target solution in a volume of from 50  $\mu$ l to 800  $\mu$ l.

5 In one particular aspect, a microarray hybridization device which comprises a flat substrate having a surface to which a microarray of reactive moieties can be attached, liquid barrier means juxtaposed with said surface to create a chamber in which said microarray is located, and means closing said chamber so said device may be manipulated without loss of liquid target solution that fills said chamber except for a gaseous bubble included therein, said barrier means having inwardly facing surfaces  
10 which border said chamber, which surfaces are formed with a plurality of bubble-fracturing elements that extend laterally into said chamber so that, when said device is moved so that a liquid target solution in said chamber moves along said surface from one boundary of said chamber to another boundary, a bubble initially in said chamber is ruptured into a plurality of microbubbles that then assure very effective distribution  
15 of the liquid target solution in said chamber across the entire microarray, driven by movement of said microbubbles.

In another particular aspect, a method of effecting hybridization between probes and a target solution, which method comprises providing a flat substrate having a surface to which a microarray of reactive probe moieties are attached,  
20 juxtaposing a perimeter liquid barrier with said surface to create a chamber, in which said microarray is located, and closing said chamber so said substrate may be manipulated without loss of liquid target solution, filling said chamber with a target solution and a gaseous bubble, and moving said substrate to cause the target solution to move from one boundary of said chamber to another with at least one such  
25 boundary being shaped so that as a result of such movement the bubble in said chamber is ruptured into a plurality of microbubbles that then assure very effective distribution of the liquid target solution across the entire microarray, driven by subsequent movement of such microbubbles.

In yet another particular aspect, a cover and gasket subassembly for forming a  
30 microarray hybridization device with a substrate having a microarray on a surface thereof, which subassembly comprises a flat cover having an upper and lower surface, a perimeter barrier of rectangular shape affixed to said lower surface of said cover, pressure-sensitive adhesive upon an undersurface of said perimeter barrier for attachment of said cover to the surface of the substrate so as to surround the  
35 microarray, and a release sheet covering said adhesive, said barrier having inwardly facing surfaces which border said chamber, which surfaces are formed with a plurality of bubble-fracturing elements that extend laterally into said chamber so that, when said device is moved so that a liquid target solution in said chamber moves

along said surface from one boundary of said chamber to another boundary, a bubble initially in said chamber is ruptured into a plurality of microbubbles.

5                                    Brief Description of the Drawings

FIG. 1 is an exploded perspective view showing a glass slide in a combination with a cover and gasket subassembly designed to construct a microarray hybridization device having various features of the invention.

10                                FIG. 2 is a side view, enlarged in size, showing the microarray hybridization device assembled from the components of FIG. 1.

FIG. 3 is an enlarged fragmentary plan view of a section of the gasket shown in FIG. 1.

FIG. 4 is a schematic of a device for manipulating the filled device of claim 2 during hybridization incubation.

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Detailed Description of the Preferred Embodiment

11                                Illustrated in FIGS. 1 to 3 is an example of a microarray hybridization device embodying various features of the present invention. Shown are the components of a cover and gasket subassembly 13 which bind to a glass slide 15 or the like to create a sealed hybridization chamber; the subassembly includes a flat cover 17 and a peripheral gasket 19.

20                                The glass slide 15 provides a flat substrate upon which a microarray can be attached. Although the substrate 15 may be a standard glass laboratory slide, any other flat surface-providing object could be used that would be suitable for carrying biological samples. For example, they could be made of polymeric material instead of glass or any other suitable impervious material to which probe-carrying microdots might be applied. A standard laboratory slide 15 may be rectangular in shape having dimensions of 1 x 3 in. Of course other sizes and/or shapes could be used, but standardization is desirable for microassay hybridization reactions. Generally, thickness of the substrate is immaterial so long as the surface is impervious.

25                                The cover 17 of the subassembly may be a rectangular sheet of liquid-impermeable material that provides a flat upper surface for the hybridization chamber, to which surface there is fixed the perimeter or peripheral gasket 19. The gasket that may have the same exterior dimensions as the cover so that its edges are essentially coplanar. Although the cover-gasket subassembly might be a single piece, for the economies of manufacture, it is preferably made in separate pieces which are then suitably joined together by any suitable means, as by adhesive, solvent bonding, heat sealing or the like. For example, both the cover 17 and the gasket 19 may be made of polymeric material and suitably joined as by high strength adhesive.

For example, covers might be simply cut from a sheet of polycarbonate or polypropylene or polyethylene or some other polymeric material that is preferably hydrophobic, so as not to attract an aqueous hybridization target solution injected into the chamber which is formed once the subassembly has been mated with the glass slide or other substrate. The cover may be transparent, and for some applications preferably is optically clear. However, for other applications, for instance those which are light-sensitive, the cover may preferably be opaque.

The gasket 19 can be simply die-cut from suitable sheet material or molded in quantity as by injection molding. It may also be made from polymeric material, and it may be formed of the same polymer as the cover or a compatible polymer, so long as the material is liquid impervious as to provide a liquid-tight type chamber in which the hybridization incubation reaction can take place. It is preferably also formed by hydrophobic material. For example, the gasket 19 may be die-cut from a closed cell polymeric foam material having a high strength pressure-sensitive adhesive on one surface so that it can be easily laminated or otherwise affixed to the undersurface of the cover 17.

The subassembly is designed to be subsequently preferably adhesively adjoined to the flat substrate that carries the microarray, and to facilitate such, it is preferred that the undersurface of the gasket 19 be provided with a layer of pressure-sensitive adhesive and covered by a release liner 21. The release liner 21 might only cover the adhesive surface of the gasket 19, or it may be rectangular in shape, essentially the same dimensions as the cover, so that it seals the entire surface of the chamber and assures cleanliness. In the former arrangement, it would be die cut at the same time the gasket 19 is die cut from stock material. The cover 17 may be stiff or have flexibility, and the gasket 19 material may be of a like character. Because following most hybridizations it will be desirable to remove the gasketed cover so as to wash and then treat or analyze the microarrays, the cover 17 is preferably flexible to facilitate its peeling from the substrate.

In operation, once a microarray 23 has been applied to the upper surface of the glass slide 15, it is ready for the attachment of the subassembly 13 to create the hybridization incubation device. Accordingly, the release liner 21 is simply carefully stripped from the undersurface of the adhesive-bearing gasket 19, and the gasketed cover is carefully mated with the slide by generally aligning three edges surfaces to create the device shown in FIG. 2 where a reaction chamber 25 is formed that is bounded by the upper surface 16 of the glass slide, the undersurface of the cover 17 and the interior surfaces of the walls of the gasket 19, with the gasket now being sealed to the facing flat substrate 16 and cover 17. The liquid-tight chamber 25 wherein the microarray 23 is located is then filled with a liquid target solution.



Examining the gasket 19 more closely, it can be seen that it serves as a peripheral barrier in the form of two parallel long walls 31 and two short walls 33 which are perpendicular thereto that form a rectangular reaction chamber after the subassembly 13 has been laminated onto the glass slide 19. The cover 17 contains a pair of apertures or openings 35, preferably located near opposite ends of the chamber, that facilitate the filling of the chamber through one aperture 35 and the escape of air through the other aperture 35 at the opposite end. The cover 17 preferably carries a tab 39 that facilitates its being peeled from the slide after the incubation period has ended. Although the tab may be an integral part of the cover 17, as by being an extension of one edge that extends past the gasket 19 or a die-cut projection that extends outward from the rest of the edge of the cover, it is preferably affixed to the undersurface of the cover, as illustrated in FIG. 2, and extends along the end of the glass slide where the microarray is not located. It may be made of stiff or flexible material and firmly attached by adhesive, heat- or solvent-bonding or the like. The cover 17 and tab 39 are preferably both flexible to facilitate peeling following incubation. The device is designed to be used by incompletely filling the chamber with the hybridization target solution so as to leave an air bubble, the purpose of which is to promote mixing during the movement of the device while the hybridization reactions are taking place. Once the filling is completed, the apertures 35 are closed in any suitable manner, as by applying plugs or adhesive seals 37 that simply fit over the apertures and prevent any leakage.

As earlier indicated, the movement of a large bubble within the reaction chamber while somewhat promoting mixing is not considered to be truly effective, and the gasket or the peripheral barrier 19 is constructed with a plurality of bubble-fracturing elements 41 that extend into the reaction chamber 25 from the surfaces of the shorter pair of walls 33. These bubble-fracturing elements 41 are preferably hydrophobic and are formed as triangular fingers with sharp edges 43 at their tips which, upon engagement with a bubble in the aqueous solution, cause the splitting of the bubble into two separate bubbles of smaller volume. As a result, as the continuous manipulation of the target solution-filled device continues, likely over several hours time, the initial bubble and its progeny are split time and time again, creating a multitude of microbubbles in the aqueous solution that are spread essentially uniformly across the width of the interior of the reaction chamber as they move end to end as the device is being manipulated as described hereinafter.

The sharp edges 43 extend between the two facing, flat surfaces of the glass slide 15 and the cover 17, and they are aligned essentially perpendicular thereto. Pocket regions 45 are located between the bubble-fracturing elements 41, and they accommodate and promote the formation of the microbubbles. Depending upon how the filled devices are to be rotated, it may be desirable to construct or aim the bubble-

fracturing elements 41 so that they point toward the general direction from which the bubbles will be rising in the chamber as they approach the shorter wall 33. If the manipulation would be such that the bubbles would be approaching the walls 33 in a direction essentially perpendicular thereto, the bubble-fracturing elements 41 might be pointed directly outward from the interior wall surface. In the illustrated arrangement, they are oriented or aligned at an angle of about 45° from the adjacent wall surface, pointing toward the lower interior wall surface of the longer wall 31 against which the bubbles may rise when rotating the device in the plane of the glass slide itself, which arrangement may be preferred. With such an orientation wherein the bubble-fracturing elements 41 are pointed toward the rising streams of bubbles, there is a greater propensity for the bubbles to split upon their engagement with the sharp edges 43.

Illustrated in FIG. 4 is an example of one type of apparatus that might be used to continuously rotate or manipulate the target solution-filled devices during incubation, which may extend for a period of, for example, 6-18 hours. Depicted is a support wheel 51 supported on a generally horizontal axle 53 and driven from a support base 55 that contains an electric motor that causes the rotation of the axle and the wheel at a desired speed, preferably between about 2-20 rpms, e.g. about 8 rpms. One or both surfaces of the wheel contain a plurality of supports 57 that are designed to accept a cartridge 59 containing a plurality of the target solution-filled hybridization devices 11, thus facilitating the incubation of multiple test samples at one time. Of course, other supports on the same wheel, if desired, could be configured to accept individual devices not supported in a cartridge 59. The arrangement is preferably such that the devices 11 are slowly rotated in the plane thereof so the bubbles tend to generally rise along the one long wall 31 on the high side of the chamber.

Although the invention has been described with regard to certain preferred embodiments which constitutes the best mode presently known for carrying out the invention, it should be understood that various modifications and changes as would be obvious to one having the ordinary skill in this art may be made without departing from the scope of the invention that is defined in the claims appended hereto. The disclosures of all U.S. patents mentioned herein are expressly incorporated herein by reference.

Particular features of the invention are emphasized in the claims that follow.